

94 GHz Subharmonically Pumped MMIC Mixer

D. Blackwell, H. G. Henry, J. E. Degenford, and M. Cohn

Westinghouse Electric Corporation
P. O. Box 1521, MS 3K13
Baltimore, MD 21203

Abstract

A 94 GHz subharmonically pumped anti-parallel diode pair MMIC mixer with a short circuit sum frequency termination is described. Advantages of the mixer configuration include: 1) reduced conversion loss, 2) elimination of the need for an area consuming hybrid junction while retaining the separation of LO, RF and IF ports, 3) inherent LO noise sideband suppression, and 4) very small size and cost.

Introduction

Described herein is a subharmonically pumped [1] anti-parallel diode pair 94 GHz MMIC mixer. The mixer employs a short circuit sum frequency termination which provides two important benefits: 1) Conversion loss is improved by ~ 1.5 dB compared to the matched termination case, and 2) RF and IF impedance levels are dramatically improved; i.e., brought closer to 50 ohms, making matching much easier.

Predicted conversion loss is ~ 8 dB using the high quality ($f_{co} = 1.2$ THz) Schottky barrier diodes described in the next section. In addition LO generation is considerably simplified since the LO is at ~ 46 GHz instead of 92 GHz.

The mixer's small area, 2.85 mm^2 , and low required LO frequency make it ideal where space, power, and cost are critical. Note further that the mixer: 1) has separate LO, RF, and IF ports, 2) needs no area consuming hybrid junction, and 3) by virtue of its anti-parallel diode configuration has inherent suppression of LO noise sidebands [1].

Schottky Barrier Diode Design and Fabrication

The mixer nonlinear component is an interconnection of four GaAs Schottky-barrier diodes: two series connected anti-parallel pairs as shown in Figure 1. Each diode is a parallel combination of four $10\mu \times 0.5\mu$ fingers for a total area of $20\mu^2$. The layout considerations are described in [2]. Fabrication featured an ideal VPE-grown active layer (2000\AA $5 \times 10^{16} \text{ cm}^{-3}$ film on 5000\AA 10^{18} cm^{-3} buried n^+ on $< 10^{13} \text{ cm}^{-3}$ buffer), a proton damage implant for isolation

to preserve planar processing, AuGeNiAu ohmics, direct write lithography for TiPtAu anode definition, simple lift-off patterning for T-lines, and RIE vias. Using a wafer-level diode evaluation technique (performed at 10 GHz but correlated to 94 GHz) described elsewhere [2, 3], a 97% yield was achieved on one wafer with cross-wafer averages at zero-bias of $f_{co} = 1220$ GHz ($\sigma = 44$ GHz), $C_{j0} = 13.2$ fF ($\sigma = 0.75$ fF), and $R_s = 10\Omega$ ($\sigma = 0.66\Omega$) for a $10\mu^2$ test pattern.

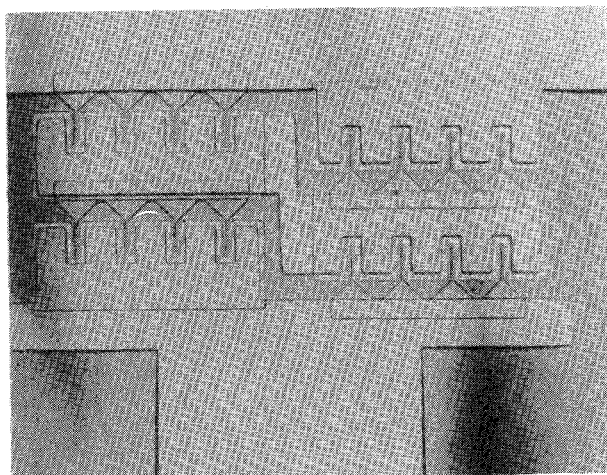


Figure 1. Anti-Parallel Schottky Barrier SB Diode Configuration.

Mixer Design

The basic performance goals for the mixer are shown below:

RF input frequency (f_R)	$94 \text{ GHz} \pm 0.3 \text{ GHz}$
LO frequency (f_L)	$(f_R - f_I)/2$
IF frequency (f_I)	$\sim 2.5 \text{ GHz}$
P_L	$+13 \text{ dBm}$
L_C	7 dB
1 dB compression	$\geq +6 \text{ dBm input}$

Figure 2 is a photograph of the mixer chip. Chip size is $\sim 1900 \times 1500 \times 100\mu\text{m}$ thick. The Schottky barrier diodes are connected in an anti-parallel configuration to suppress even order mixing products [1]. Two diodes in

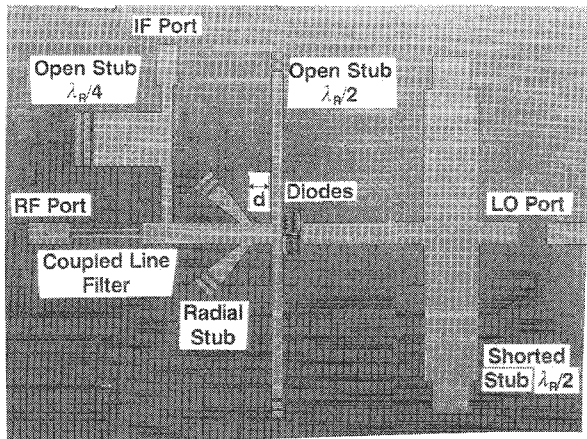


Figure 2. Millimeter Wave Mixer Circuit.

series are used in each arm to: 1) increase the 1 dB compression point to the required +6 dBm, and 2) maintain convenient RF and IF impedance levels. Open and short circuited stubs are used as the basic filtering elements. On the RF input side, a $(\lambda_R/2)$ open circuited stub allows signal and IF to pass but stops the 45.7 GHz LO. Similarly on the LO side the $(\lambda_R/2)$ short circuited stubs allow the LO to pass but stop RF and IF. IF extraction is through a short $(\lambda_R/4)$ transmission line as shown which is terminated by a $(\lambda_R/4)$ open stub to prevent RF from leaking out the IF port. Similarly the IF is prevented from going out the RF port by a coupled line filter which acts as an open circuit at the IF. The final set of radial stubs shown in the figure provides a sum frequency termination which improves performance and simplifies the RF and LO matching required as discussed below.

The mixer designs were evaluated with the software package LIBRA™. The large-signal-LO/small-signal-RF method of analysis was used to calculate the conversion loss, input impedances at the RF and IF ports, and the power absorbed in the port terminations at the various frequencies. The input impedance at the LO port, and the LO-RF and LO-IF port isolations were calculated using the harmonic balance routine.

The LIBRA analysis of the circuit design indicated that the conversion loss of the mixer could be improved by recovering the power in the sum frequency component of the mixing. Since $2f_L + f_R$ is nearly equal to $2f_R$, the sum frequency signal is blocked by the $(\lambda_R/2)$ shorted stubs and passed by the $(\lambda_R/2)$ open stubs. Therefore, a pair of radial stubs were added to the input side of the circuit to terminate the sum-frequency. The location of the radial stubs with respect to the diodes (distance d in Figure 2) was found to have a strong influence on the RF and IF port impedances as shown in Table 1.

Table 1. Calculated Mixer Parameters for Diodes with $f_{co} = 800$ GHz

d (microns)	RF Impedance (ohms)	IF Impedance (ohms)	Conv. Loss (dB)
50	24.3+j 11.5	34.7-j 9.8	8.2
75	50.0-j 0.6	40.0-j 12.5	7.7
100	42.4-j 35.9	43.0-j 18.4	8.6

$$P_{LO} = 13 \text{ dBm}$$

Further improvements are expected if the image frequency $(4f_L - f_R)$ is reactively terminated, which would be practical for a higher IF [4].

In laying out the mixer a matrix of nine designs was included on the mask to allow for 1) three variations of shorted stub length and 2) three variations in the location of the radial stubs. These parameters were expected to potentially have the greatest impact on mixer performance.

Experimental Results

Initial "as fabricated" untuned results on the first wafer, as shown in Figure 3, are very encouraging. Figure 3 plots predicted and measured conversion loss vs. P_L at 94 GHz for the nominal design. Minimum conversion loss is -10 dB for an LO power of 12 dBm, compared to a predicted value of -8 dB at an LO power of +13 dBm. Conversion loss results for the remaining eight designs are shown in Table 2.

Table 2.

		Shorted Stub Length (microns)		
		495	520	545
Radial Stub	25	12	10	11
Location (microns)	50	10	10	11
	75	17	11	11.5

Additional tuning is afforded by the small pads at the end of the open stubs as shown on Figure 2. Optimization of these stub lengths is underway and results will be presented at the symposium. The changes will be incorporated in the circuit mask for the next design iteration.

A 1 dB bandwidth of ~2 GHz was also measured which is more than adequate for this application.

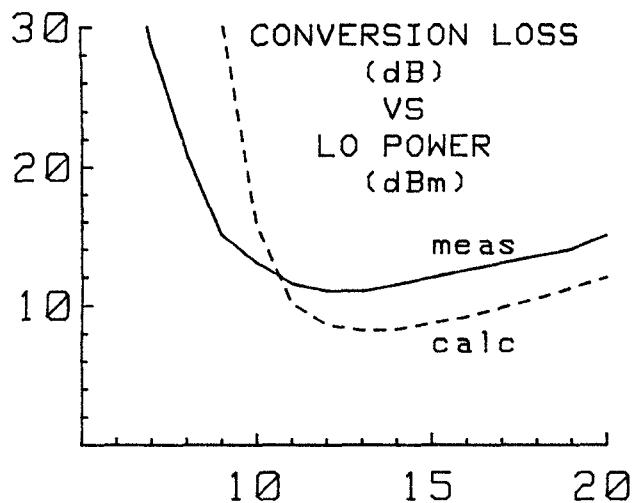


Figure 3. Conversion Loss vs. P_{LO}

References

- [1] M. Cohn, J. E. Degenford, and B. A. Newman, "Harmonic Mixing with an Antiparallel Diode Pair" IEEE-MTT Trans. Vol. MTT-23, no. 8, pp. 667-673, August 1975.
- [2] "A Produciible 94 GHz Detector Circuit for Large-Scale Vidicon Applications," H. G. Henry, R. R. Shaller, R. G. Freitag, M. Cohn, and W. M. Waters. Presented at the 12th International Conference on Infrared and Millimeter Waves, Disney World, FL, Dec. 14-18, 1987, Digest of Papers, pp. 113-114.
- [3] "A GaAs Monolithic Array of Impedance Matched Antenna/Detector Pixels for a 94 GHz Imaging System," H. G. Henry, R. G. Freitag, R. R. Shaller, and M. Cohn. Presented at the 1989 IEEE International Electron Devices Meeting, Washington, DC, Dec. 3-6, 1989, Technical Digest, pp. 181-184.
- [4] J. B. Cahalan, J. E. Degenford, and M. Cohn, "An Integrated X-Band, Image and Sum Frequency Enhanced Mixer with 1 GHz IF," in 1971 IEEE International Microwave Symposium Digest (Washington, DC), May 17-19, 1971.

LIBRA is a registered trademark of EEsof, Inc.